

**■ Absolute Maximum Rating**

Item	Symbol	Absolute Maximum Rating	Unit
Forward Current	I <sub>F</sub>	20	mA
Peak Forward Current*	I <sub>FP</sub>	160	mA
Reverse Voltage	V <sub>R</sub>	5	V
Power Dissipation	P <sub>D</sub>	85	mW
Electrostatic discharge	E <sub>SD</sub>	400	V
Operation Temperature	T <sub>opr</sub>	-25~+80	°C
Storage Temperature	T <sub>stg</sub>	-40~+80	°C
Lead Soldering Temperature*	T <sub>sol</sub>	Max. 230 °C for 5sec Max.	

\*I<sub>FP</sub> Conditions: Pulse Width ≤ 10msec duty ≤ 1/10

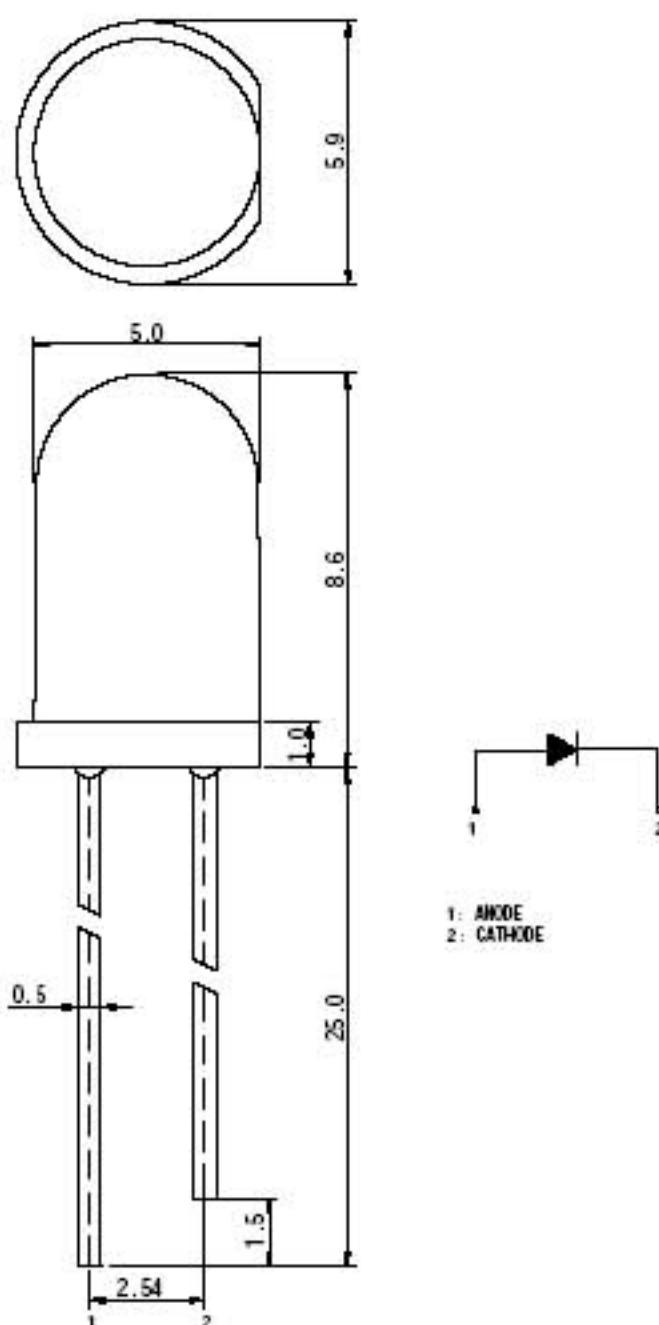
\*T<sub>sol</sub> Conditions: 3mm from the base of the epoxy bulb

**■ Typical Optical/ Electrical Characteristics**

Item	Symbol	Condition	Min.	Typ.	Max.	Unit
Forward Voltage	V <sub>F</sub>	I <sub>F</sub> =20mA	1.9	2.1	2.4	V
Reverse Current	I <sub>R</sub>	V <sub>r</sub> =5V	--	--	10	uA
50% Power Angle	2θ 1/2	I <sub>F</sub> =20mA	--	7	--	deg
Luminous Intensity	I <sub>V</sub>	I <sub>F</sub> =20mA	7000	10000	--	mcd
Peak Wavelength	λ <sub>P</sub>	I <sub>F</sub> =20mA	--	625	--	nm
Recommend Forward Current	I <sub>F</sub> (rec)	--	--	10~20	--	mA

**Notes:**

1. Absolute maximum ratings Ta=25 °C.
2. Tolerance of measurement of forward voltage ± 0.1V.
3. Tolerance of measurement of peak Wavelength ± 2.0nm.
4. Tolerance of measurement of luminous intensity ± 15%.

**■ Package Dimensions And Materials**

Chip		Lens Color
Material	Emitting Color	
AlGaInP	RED	Water clear

**Notes:**

1. All dimension units are millimeters.
2. All dimension tolerance is  $\pm 0.2\text{mm}$  unless otherwise noted.
3. An epoxy meniscus may extend about 1.5mm down the leads.
4. Burr around bottom of epoxy may be 0.5mm max..

## ■ Reliability Performance

### 1. Test Items And Result

Test Classification	Test Item	Test Conditions	Test Duration	Sample Size	AC/RE
Life Test	Room Temperature DC Operating Life Test	Ta=25°C±5°C, IF=20mA	1000 hrs	30pcs	0/1
Environment Test	Thermal Shock Test	-10°C±5°C↔+100°C±5°C 5min. 10sec. 5min.	50 cycles	30 pcs	0/1
	Temperature Cycle Test	-40°C±5°C↔+85°C±5°C 30min. 5min. 30min.	50 cycles	30 pcs	0/1
	High Temperature & High Humidity Test	Ta=85°C±5°C RH =85%±0.5 %RH	1000 hrs	30 pcs	0/1
	High Temperature Storage	Ta=100°C±5°C	1000 hrs	30 pcs	0/1
	Low Temperature Storage	Ta=-55°C±5°C	1000 hrs	30 pcs	0/1
Mechanical Test	Resistance to Soldering Heat	Ta=230°C±5°C	5sec.	30 pcs	0/1
	Lead Integrity	Load 2.5N(0.25kgf) 0° ~ 90° ~0°	3times	30 pcs	0/1

### 2. Criteria for Judging The Damage

Item	Symbol	Test Conditions	Criteria for Judgment	
			Min.	Max.
Forward Voltage	V <sub>F</sub>	I <sub>F</sub> =20mA		U.S.L.*1.2
Reverse Current	I <sub>R</sub>	V <sub>R</sub> =5V		U.S.L.*2.2
Luminous Intensity	I <sub>v</sub>	I <sub>F</sub> =20mA	L.S.L.**×0.7	

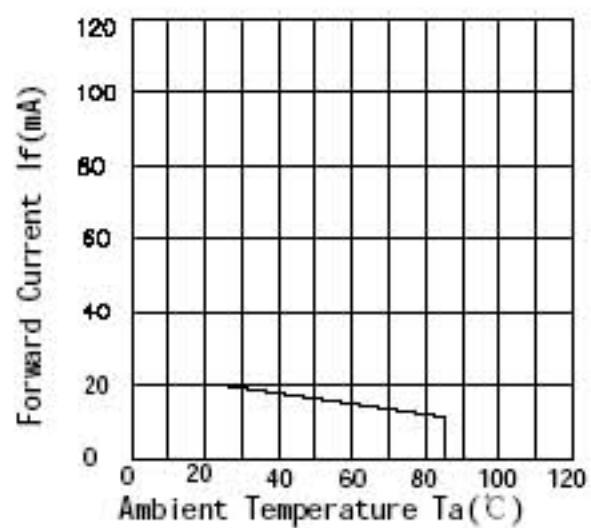
U.S.L.\* : Upper Standard Level

L.S.L.\*\* : Lower Standard Level

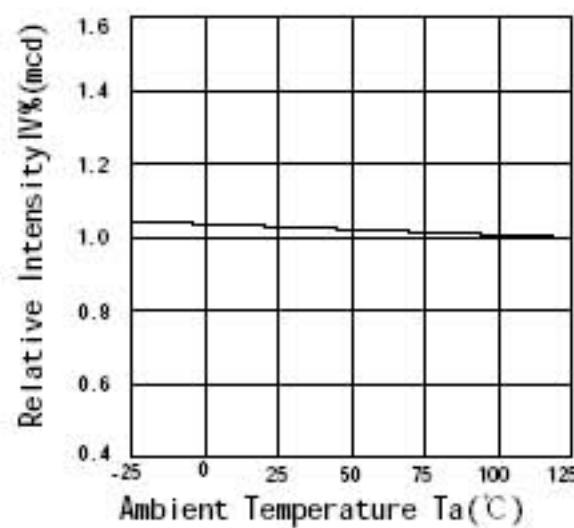
**■ Typical Optical/Electrical Characteristics Curves**

(Ta=25°C Unless Otherwise Noted )

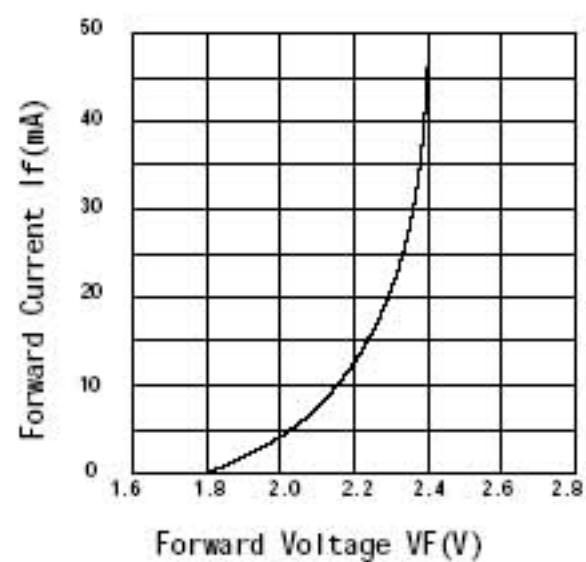
Forward Current vs. Ambient Temperature



Relative Intensity vs. Ambient Temperature



Forward Current vs. Forward Voltage



Forward Voltage vs. Ambient Temperature

